

Autobase Plus Honda B605P Andaro Blue

FOR PROFESSIONAL USE ONLY

Definition and description

The repair system for H consists of different layers creating a special color effect, based on

- Basecoat Foundation color
- Basecoat Candy color
- Clearcoat

Color check by spray out samples

Correct color match needs to be determined by producing a number of color spray-out samples. The color depends on the number of coats applied of both foundation and candy color. Distribute spray out panels according to the following matrix and

1. Apply the foundation color in 2, 3, 4 layers, from top to bottom.
2. Apply 2, 3, 4 and 5 layers of the candy color to the panels, from left to right.

		Candy color			
		2 coats	3 coats	4 coats	5 coats
Foundation color	2 coats				
	3 coats				
	4 coats				

3. Allow for a 10-15 minutes flash-off time at 20°C prior to clearcoat application.
4. Apply two single layers of clearcoat.

The operator can determine the right color match by use of these color samples.
 - Number each panel, indicating the number of foundation and effect coats on the panel.

DO NOT SPRAY EACH PANEL SEPARATELY.

Preparation

Repair with recommended bodyfillers and / or undercoats.



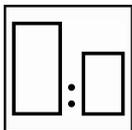
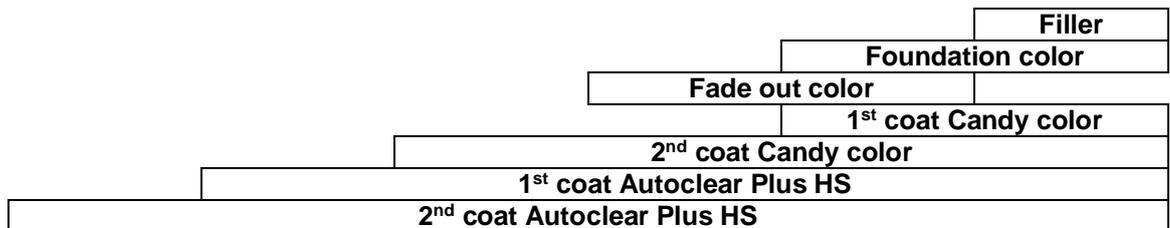
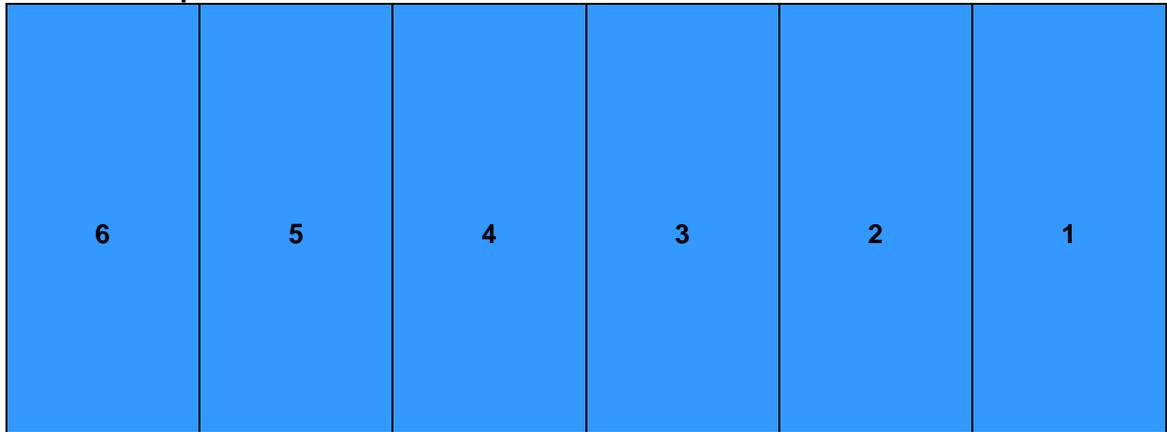
Surface cleaning: remove contamination using an appropriate surface cleaner.

Autobase Plus Honda B605P Andaro Blue

FOR PROFESSIONAL USE ONLY

Repair process

Area under repair

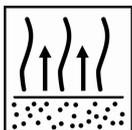


Step 1 – Foundation color

100 parts by volume foundation coat
 50 parts by volume Plus Reducer



Apply 2-3 coats of foundation color (as determined with the color check spray out panels) to area 1 and 2.



Allow each coat to flash-off until completely matt.
 Do not force-dry by air support.

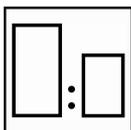


Autobase Plus Honda B605P Andaro Blue

FOR PROFESSIONAL USE ONLY

Step 2 – Fade out color

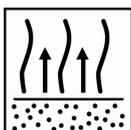
Measure foundation color and mix the formula without the silver metallic toners.



100 parts by volume Fade out color
 50 parts by volume Plus Reducer

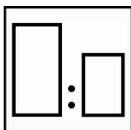


Apply 1-2 mist coats of the fade out color to area 2 and 3.



Allow each coat to flash-off until completely matt.
Do not force-dry by air support.

Step 3 – Candy color

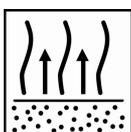


100 parts by volume Candy color
 50 parts by volume Plus Reducer



Apply 1st coat of candy color to area 1 and 2. *Avoid to get a deep flip on area 3.*

Apply 2nd coat of candy color to area 1 to 4.



Allow each coat to flash-off until completely matt.
Do not force-dry by air support.

Clearcoat



Apply 1st coat Autoclear Plus HS according to TDS 5.2.64 to area 1 to 5

Apply 2nd coat Autoclear Plus HS to area 1 to 6.

Autobase Plus Honda B605P Andaro Blue

FOR PROFESSIONAL USE ONLY

Akzo Nobel Car Refinish bv.
Adress: Rijkssstraatweg 31, PO Box 3, 2170 BA Sassenheim.
Tel: +31(0)71308-6944

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to Akzo Nobel.

Head Office

Akzo Nobel Car Refinishes B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.sikkenscr.com