

# Autowave 2.0, Application at extreme conditions

FOR PROFESSIONAL USE ONLY

## Description

This Technical Service Bulletin describes the best practices in application of Autowave 2.0.

## General Remarks

To obtain the optimum result with Autowave metallics at temperatures over 35°C in combination with a relative humidity below 25%, it is advised to make some adjustments to the mixing ratio and / or spray gun set up.

## Mixing ratio

Autowave 2.0 metallics	100
Activator WB	40-50

## Spray gun set-up / application pressure



**Spray gun**  
 Gravity feed

**Fluid tip – set-up**  
 1.3 – 1.4 mm

**Application pressure**  
 1.7-2.2 bar at the spray gun air inlet  
 HVLP max 0.6-0.7 bar at the air cap

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