

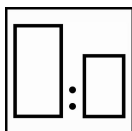
Alternate Autobase Plus Application

FOR PROFESSIONAL USE ONLY

Description

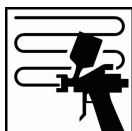
Autobase Plus enables our customers to carry out high quality repairs - even on the most challenging car colors. Still some OEM colors in the mid dark color area can show some sensitivity to cloudiness/mottling, particularly visual on horizontal surfaces. With those colors in mind, our Sikkens experts have developed an alternate application method. The below mentioned procedure ensures a good metallic control on car colors sensitive to cloudiness/mottling.

Mixing

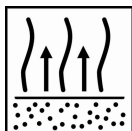


100 **Autobase Plus Metallic**
 80 **Plus Reducer**

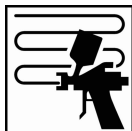
Application sequence



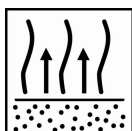
Apply one full flowing coat, ensuring at least a 50% overlap per coat creating a smooth closed paint film.



3-5 minutes
Tack the surface in case of overspray



Next apply an intermediate coat followed by application of the metallic orientation, drop, coat on the still wet intermediate coat.
 Apply this metallic orientation, drop, coat slightly wetter than regular. Apply this coat also with a slight y larger overlap; approximately 70%.



15-20 minutes at 70°F (20°C)
Before clearcoat application

Remarks

- *Select the proper Reducer in relation to object size, ambient temperature and air flow around the object.*
- *Slower Reducer selection contributes to a better metallic control.*
- *Keep the spraygun at an angle 90° to the surface while applying base and clearcoat.*
- *Avoid a too heavy application in combination with a incorrect spraygun angle which can result in line patterns in the Autobase Plus color.*

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