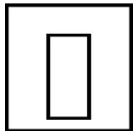


Autobase Plus Blending Agent

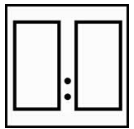
FOR PROFESSIONAL USE ONLY

Description

Autobase Plus Blending Agent is a blending additive specially developed for easier application of Autobase Plus spot repairs.



Ready To Spray



100 Autobase Plus ready to spray mixture

100 Autobase Plus Blending Agent



Use Sikkens measuring stick

1 Black

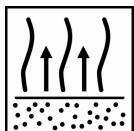


Spray gun set-up:
Gravity feed: 1.3 – 1.5 mm

Application pressure:
1.7-2.2 bar at the air inlet
HVLP max 0.6-0.7 bar at the air cap



2 x 1 coat



3 – 5 minutes at 20°C



Clearcoat application
after 15 minutes at 20°C



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

Autobase Plus Blending Agent

FOR PROFESSIONAL USE ONLY

Description

Autobase Plus Blending Agent is a blending additive specially developed for easier application of Autobase Plus spot repairs.

Products and additives

Autobase Plus Blending Agent

Basic Raw Materials:

Physical drying binders

Mixing ratio by volume:

A : Ready to spray
B : 1:1 with an Autobase Plus ready to spray mixture

Spray gun fluid tip and working pressure:

Spray gun:	Fluid tip:	Working pressure:
Gravity feed:	1.3-1.5 mm	1.7-2.2 bar (at air inlet)
Suction feed:	1.4-1.6 mm	1.7-2.2 bar (at air inlet)
HVLP gravity feed:	1.3-1.5 mm	max. 0.7 bar (at aircap)
HVLP suction feed:	1.5-1.7 mm	max. 0.7 bar (at aircap)

Application

A.

As foundation coat.

Apply one single flowing coat of Autobase Plus Blending Agent over the blending area.
Allow 3-5 minutes flash-off time at 20°C prior to spot repairing with Autobase Plus.

The Autobase Plus blend should always stay within the area of Autobase Plus Blending Agent.

Allow 15-20 minutes (20°C) before final tack and application of the clearcoat.

B.

As an additive to Autobase Plus before blending and fading out.

Adding Autobase Plus Blending Agent make the color transparent, allowing for an easier fade out repair with Autobase Plus.

Mix Autobase Plus with an Autobase Plus Reducer in the mixing ratio 2:1

Apply Autobase Plus until coverage over the primered area.

Allow 3-5 minutes flash off time between the coats (20°C).

Add to this ready to spray mixture Autobase Plus Blending Additive; mixing ratio 1:1.

With this transparent color spray 1-2 single coats. Extending beyond the repair area, gradually fading out.

Allow 15-20 minutes (20°C) before final tack and application of the clearcoat.

Cleaning of equipment

Use Sikkens Solvent or nitrocellulose thinner

Autobase Plus Blending Agent

FOR PROFESSIONAL USE ONLY

Recoatability

Autobase Plus can be finished with a Sikkens clearcoat after 15 minutes at 20°C.
The maximum time Autobase Plus may be left before clearcoat:
Autobase Plus Solid: 5 hours
Autobase Plus Metallic and Pearl: 48 hours

Product storage

Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.
Product shelf life data see TDS S9.02.01

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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