

Structure Paste Fine

FOR PROFESSIONAL USE ONLY

Description

Textured paste designed for flexible paint systems. When used in conjunction with any Sikkens primer/filler / surfacer or single stage topcoat it provides a textured coating.

Products and additives

Structure Paste Fine

Additive Structure Paste Fine can be added in all Sikkens primer/filler / surfacer and single stage topcoat.
Not applicable in basecoats and clearcoats.

Basic Raw Materials

Polyester resin.

Suitable substrates

All Sikkens primer/filler / surfacer and single stage topcoat when indicated in the TDS.

Mixing ratio by weight



Identify the texture level by using the texture/gloss level swatch. The indicated amount of the Structure Paste Fine mentioned on the swatch can be added to the primer/filler / surfacer or topcoat.

If the swatch is not available, produce spray-outs according the table below to establish the required texture.

Note:

- The proportion of Structure Paste may be varied to suit texture required.
- The more Structure Paste added to the primer/filler / surfacer or topcoat the finer the texture will be.
- The finer the texture the lower the gloss (single stage topcoats).
- To create any visual effect a minimum amount of 10 parts Structure Paste must be added.
- To establish structure in base and clearcoat systems, the texture additive should be mixed only in the primer/filler / surfacer.

Structure Paste Fine Parts by weight	Primer/filler, Surfacer, Topcoat Parts by weight	Gloss 60° (g.u.)
0	100	90
10	90	50
20	80	35
40	60	20
60	40	10
80	20	5

Stir the mixture thoroughly before mixing the hardener and reducer as specified in the product TDS.

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Application



Apply 2-3 coats until full coverage or the desired surface texture has been reached.
Follow application recommendations from the product TDS.

Product storage

Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.
Product shelf life data see TDS S9.01.02



Use suitable respiratory protection

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator

Akzo Nobel Car Refinish bv. [Change in local name in case of difference; i.e. Coatings LTD / Inc.](#)
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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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